



REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	DRAWN	APPROVED

ITEM NO.	DESCRIPTION	QTY.
1	VL-13 Stator Electronic Assembly	1
2	VL-13 Stack Module Assembly	1
3	VL-13 Rotor F4 C1	1
4	VL-13 Rotor thread adapter	1

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NAME	SIGNATURE	DATE	
DRAWN	Michael Agami	MA	16-Feb-2025
CHK'D			
APPV'D			
UNLESS OTHERWISE SPECIFIED:			TITLE: VL-13 ICD (preliminary)
DIMENSIONS ARE IN: mm		SURFACE FINISH: N6	
0.5 - 4.9: ± 0.05 mm		5 - 30: ± 0.1 mm	MATERIAL:
31 - 120: ± 0.15 mm		121 - 400: ± 0.2 mm	Coating: Note 3
401 - 1000: ± 0.3 mm		1001 - 2000: ± 0.5 mm	Revision: 00
Between holes: ± 0.05 mm		Angles: $\pm 0.5^\circ$	PROJECT: VL-13
On all edges make chamfer 0.1 mm x 45°			CAT NO.: VL-13 ICD
			SCALE: 2:1
			A3
			SHEET 1 OF 1